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# Solid-state synthesis and magnetic properties of epitaxial FePd<sub>3</sub>(001) films

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## ABSTRACT

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#### 1. Introduction

Recently, Fe<sub>x</sub>Pd<sub>1-x</sub> alloys have been intensively studied because of their unique magnetic and structural properties, which have promising practical applications. Iron-rich films with compositions near Fe<sub>70</sub>Pd<sub>30</sub> exhibit features typical of bulk samples, such as superelasticity, magnetic shape memory effects [1], and martensitic transformations [2]. The most interesting of these are the L10-FePd films and nanoclusters of equiatomic composition. Characterized by their high anisotropy magnetic energies  $(\sim 10^7 \text{ erg/cm}^3)$  [3–12], they are considered to be promising media for high-density magnetic storage [3-12]. Many studies of the correlation between the perpendicular anisotropy and magnetization  $(M_s)$  and the structural properties of the L1<sub>0</sub>-FePd thin films [3-7] and nanoparticles [8-10] have been performed. The formation of the  $L1_0$  phase strongly depends on the annealing and deposition temperatures. In particular, after annealing at  $\sim$ 673 K, the L1<sub>0</sub>-FePd phase was present in the Fe/Pd bilayers [5,12] multilayers [6] and electrodeposited Fe–Pd thin films [11]. The state diagram in the Pd-rich region contains the ferromagnetic Pd<sub>3</sub>Fe phase with an ordered L1<sub>2</sub> structure. Recently, the L1<sub>2</sub> phase was found in nanoparticles formed by successive depositions of Pd and Fe onto a single-crystal NaCl(001) substrate kept between 560 and 570 K [8]. Currently, there is little data on the conditions necessary for the formation and ordering of the Pd<sub>3</sub>Fe phase and its magnetic properties in bulk samples, thin films, and

The solid-state synthesis of magnetically soft phase FePd<sub>3</sub> in epitaxial Pd(0 0 1)/Fe(0 0 1)/MgO(0 0 1) film systems was studied experimentally. The system had a Fe to Pd ratio of 1:3. An increase to 450 °C leads to the formation of three variants of ordered L1<sub>0</sub>-FePd crystallites. At 500 °C, the solid-state reaction of unreacted Pd with L1<sub>0</sub>-FePd crystallites initiates the growth of an ordered epitaxial L1<sub>2</sub>-FePd<sub>3</sub>(0 0 1) layer. When annealing at 650 °C, a gradual disordering is observed. The magnetic anisotropy ( $K_1 = -2.0 \times 10^3 \text{ erg/cm}^3$ ) and the saturation magnetization ( $M_S = 650 \text{ emu/cm}^3$ ) of the disordered FePd<sub>3</sub> phase were determined.

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nanoparticles. Studies of the solid-state reactions between elemental Fe and Pd reagents may yield important information on this formation and ordering during growth and annealing.

In this study, the solid-state synthesis of epitaxial  $Pd_3Fe(0\ 0\ 1)$  films on a Mg(0 0 1) surface was investigated. During the process of increasing the annealing temperature,  $Pd(0\ 0\ 1)/Fe(0\ 0\ 1)/MgO(0\ 0\ 1)$  samples were successively formed. They had Fe:Pd composition ratios of 1:3, ordered L1<sub>0</sub>-FePd and L1<sub>2</sub>-Pd<sub>3</sub>Fe phases, and close initiation temperatures. We determined the magnetic characteristics of the  $Pd_3Fe(0\ 0\ 1)$  films, which are magnetically soft in both ordered and disordered states.

#### 2. Samples preparation and experimental procedure

The initial Pd(0 0 1)/Fe(0 0 1) film structures were obtained by successive depositions of Fe and Pd layers onto a single-cristal MgO(0 0 1) substrate in a vacuum chamber at a pressure of  $10^{-6}$  mbar. Before deposition, the substrates were outgassed at 570 K for 1 h. In the experiments, samples with atomic ratios of 1:3 (Fe:Pd) and a total thickness of 300 nm were used. The layers were deposited at temperatures between 220 and 250 °C. Fe(0 0 1) and Pd(0 0 1) were successively grown on the MgO(0 0 1) surface without solid-state reactions between the layers (Fig. 1a). In-plane hysteresis loops were taken using a vibrating sample magnetometer and a magneto-optic Kerr effect magnetometer. The fourfold in-plane magnetic anisotropy constants (*K*<sub>4</sub>) of the samples were measured using a torque method with a maximum magnetic field of 18 kOe and ferromagnetic resonance (FMR). The FMR spectra were taken from local 0.8 mm<sup>2</sup> areas with an automated

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**Fig. 1.** XRD patterns of the 1:3 (Fe:Pd) Pd(001)/Fe(001)/MgO(001) film system and corresponding hysteresis loops measured along the easy axis: (a) initial sample and sample after annealing at (b) 450 °C, (c) 550 °C, and (d) 650 °C.

scanning spectrometer [13] at the pumping frequency f=2.274 GHz and a dc magnetic field scan in the film plane. Thicknesses of the Fe and Pd layers were determined using X-ray fluorescent analysis. The phases formed were identified using X-ray diffraction (XRD, CuK<sub> $\alpha$ </sub> radiation). The epitaxial film orientations were analyzed through asymmetrical XRD scans performed on a PANalytical X'Pert PRO diffractometer (Almelo, The Netherlands) with a PIXcel detector. The initial Pd(001)/Fe(001)/MgO(001) samples were thermally annealed at temperatures ranging from 300 to 650 °C in intervals of 50 °C and exposure times of 30 min at each temperature. All measurements were carried out at room temperature.

### 3. Results and discussion

The XRD patterns of the initial sample contained only Fe(0 0 2) and Pd(0 0 2) reflections (Fig. 1a), indicating the oriented growth of Pd(0 0 1)/Fe(0 0 1)/MgO(0 0 1). According to the XRD measurements, the growth of the Fe and Pd layers satisfies the Pd(0 0 1)[1 0 0] || Fe(0 0 1)[1 1 0] || MgO(001)[1 0 0] orientation relationship [12]. The torque curves show that the Fe(0 0 1) layer can be characterized through the fourfold anisotropy with easy axes directed along the [1 1 0] and [1–10] axes of the MgO(0 0 1) substrate. They had a constant of  $K_4$ =5.0 × 10<sup>5</sup> erg/cm<sup>3</sup> (for the volume of Fe layer), which coincides with the first constant of the magnetocrystallographic

anisotropy of bulk iron. The values of the coercivity ( $H_c \sim 100 \text{ Oe}$ ) and constant ( $K_4$ ) and the orientation relationships were typical of Fe(0 0 1) films on MgO(0 0 1) obtained through other methods [14–16]. The subsequent deposition of the Pd(0 0 1) layer did not change the magnetic characteristics of the Fe(0 0 1) film.

Fig. 2 shows the dependence of the saturation magnetization  $(M_S)$  and  $K_4$  (for the total volume of 3 Pd:1Fe bilayer) on the annealing temperature. The values of  $M_S$  and  $K_4$  remain constant for annealing temperatures up to 350 °C and exhibit changes in value after annealing at 400 °C. This indicates the initiation of the solid-state reaction between the Fe and Pd lavers. The saturation magnetization becomes lower (Fig. 2b), the coercivity  $H_c \sim 1000$  Oe increases by a factor of  $\sim 10$  (Fig. 1b), and the in-plane fourfold anisotropy constant  $K_4 \sim 3.5 \times 10^5$  erg/cm<sup>3</sup> (Fig. 2a) increases by a factor of  $\sim$  3 without a change in the direction of its easy axes. This indicates the formation of a highly anisotropic L10-FePd phase, which forms at  $\sim 400 \,^{\circ}$ C in 1:1 (Fe:Pd) Fe(001)/Pd(001)/ MgO(001) samples [12]. Further increases in  $K_4$  after annealing at 450 °C are a consequence of the increasing volume of the L1<sub>0</sub>-FePd phase in the sample (Fig. 2a). XRD study confirmed the formation of the ordered  $L1_0$ -FePd phase (Fig. 1b). At 450°C, the Fe(002) reflection decreases considerably, and the (001) and (002) peaks of the ordered L1<sub>0</sub>-FePd phase and the (1 0 0) peak of the ordered L1<sub>2</sub>-FePd<sub>3</sub> phase appear. Note that the (002) peak of unreacted Pd conceals the (200) reflections of the  $L1_0$ -FePd and  $L1_2$ -FePd<sub>3</sub> phases. The large value of  $K_4$  (~3.5 × 10<sup>5</sup> erg/cm<sup>3</sup>) and the occurrence of the (001), (002), and (200) reflections from L1<sub>0</sub>-FePd after annealing at 450 °C suggest that the layer of reaction products contains three variants of crystallites of L10-FePd phase with three orthogonal axes parallel to the three main  $\langle 1 0 0 \rangle$  axes of the MgO substrate [12]. The crystallites with the  $\mathbf{c}$  axes lying in the MgO(001) plane induce a  $K_4$  of  $\sim 3.5 \times 10^5$  erg/cm<sup>3</sup>, which can be determined by the large value of the second constant of the magnetocrystallographic anisotropy ( $K_2 = (1.5 + 0.5) \times 10^6 \text{ erg/cm}^3$ ) of the  $L1_0$ -FePd phase [12]. The synthesis of the  $L1_0$ -FePd and



**Fig. 2.** Saturation magnetization ( $M_s$ ) and the in-plane fourfold magnetic anisotropy constant ( $K_4$ ) of the 1:3 (Fe:Pd) Pd(0 0 1)/Fe(0 0 1)/MgO(0 0 1) film system as a function of the annealing temperature.

 $L1_2$ -FePd<sub>3</sub> phases for annealing temperatures up to 450 °C are similar for both 1:3 and 1:1 (Fe:Pd) samples.

At an annealing temperature of 500 °C, a solid-state reaction of the unreacted Pd layer with the L10-FePd layer and the formation of the ordered  $L1_2$ -FePd<sub>3</sub>(001) phase with the lattice parameter a=0.3841 nm occurs. Using asymmetric XRD scans of the (1 1 3) reflections, the L1<sub>2</sub>-FePd<sub>3</sub>(001)[100] || MgO(001)[100] epitaxial orientation relationship was identified (Fig. 3). The ordering degree parameter S of L1<sub>2</sub>-FePd<sub>3</sub> was derived from the occupancies of the Fe and Pd positions in the structure, which were determined using the full-profile XRD refinement. The value of S was determined after annealing at a temperature of 550 °C, at which only the L1<sub>2</sub>-FePd<sub>3</sub> phase was observed in the sample (Fig. 1c). The calculated estimate of  $S = 0.81 \pm 0.02$  indicates that a high degree of chemical ordering occurs under the nonequilibrium conditions of synthesis of the L1<sub>2</sub>-FePd<sub>3</sub> phase. Such samples had low coercivity values ( $H_c \sim 2.0$  Oe (Fig. 1c)), fourfold anisotropy constants ( $K_4 < 1 \times 10^4 \text{ erg/cm}^3$ ), and saturation magnetization ( $M_S$ =650 emu/cm<sup>3</sup> (Fig. 2)). Annealing temperatures of 650 °C nearly eliminate the superstructural (100) reflection because of the disordering of the L1<sub>2</sub>-FePd<sub>3</sub> phase (Fig. 1d). The disordered FePd<sub>3</sub> phase maintained the same orientation relationship with the MgO(001) substrate, and the same value of saturation magnetization (Fig. 2b). However, the coercivity decreased somewhat:  $H_C < 1.0$  Oe (Fig. 1d).



**Fig. 3.** The  $\varphi$  – 2 $\theta$  asymmetryic diffraction images for MgO substrate and FePd<sub>3</sub> film. These scans reveal the L1<sub>2</sub>-FePd<sub>3</sub>(0 0 1)[1 0 0] || MgO(0 0 1)[1 0 0] epitaxial orientation relationship.

The first constant of the magnetocrystallographic anisotropy  $(K_1)$  was found using FMR measurements, which confirmed the magnetically soft nature of the FePd<sub>3</sub> films. Fig. 4 shows the angular dependence of resonance field  $H_r$  and linewidths  $\Delta H$  for the disordered FePd<sub>3</sub> phase after annealing at 650 °C. The fourfold anisotropy with easy axes along the  $\langle 1 1 0 \rangle$  directions of the FePd<sub>3</sub>(001) film was observed in the angular dependence of both resonance field  $H_r(\varphi)$  and linewidth  $\Delta H(\varphi)$ . The magnetic parameters calculated from the experimental data were  $4\pi M_{eff}$ = 8480 Oe ( $M_{eff}$  is the effective saturation magnetization) and  $2K_1/$  $M_{\rm S} \approx 5.6$  Oe ( $2K_1/M_{\rm S}$  is the fourfold anisotropy field). Also, there is uniaxial magnetic anisotropy that is insignificant in value. However, this component destroys the cubic symmetry of the angular dependence  $H_r(\phi)$  (Fig. 4a). Using the measured value  $M_{\rm S}$ =650 emu/cm<sup>3</sup> (Fig. 1b), the first constant of the magnetocrystallographic anisotropy  $K_1 = -2.0 \times 10^3 \text{ erg/cm}^3$  for the disordered FePd<sub>3</sub> phase was obtained. The value of  $K_1$  is negative, which is similar to the case of Ni films, because the easy axes coincide with the  $\langle 1 1 0 \rangle$  directions of FePd<sub>3</sub>(0 0 1) (Fig. 4). These are the projections of the  $\langle 1 1 1 \rangle$  directions onto the (001) surface.

A unique feature of solid-state reactions in thin-film bilayers and multilayers is the formation of only one phase (first phase) at the interface upon heating above the initiation temperature ( $T_0$ ). Further increases in temperature lead to the formation of other phases (phase sequence) [17,18]. At present, there are no firstprinciples methods for obtaining the first phase, phase sequence, or their initiation temperatures for formation. As shown previously, the initiation temperature  $T_0$  of the solid-state reaction in thin-film bilayers and multilayers coincides with the minimum temperature of the structural phase transformation in a given binary system [19–22]. In particular, the solid state reaction between Au and Cu begins at the minimum order–disorder temperature (240 °C) of the Au–Cu system with the formation of CuAuI and CuAuII superstructures [19]. The solid-state reactions in Co/Pt [20], Ni/Fe [21], Cu/Fe [22] bilayers start at



**Fig. 4.** In-plane angular dependence of the (a) resonance field  $H_r$  and (b) linewidth  $\Delta H$  for the disordered FePd<sub>3</sub> sample after annealing at 650 °C. The calculated value of the resonance field yields  $4\pi M_{eff}$ =8480 Oe and a cubic anisotropy constant of  $K_I = -2.0 \times 10^3$  erg/cm<sup>3</sup>.

temperatures of the order–disorder transition, eutectoid decomposition, respectively. These correspond to the minimum temperature of the structural phase transformation in the Co–Pt, Ni–Fe, Cu–Fe systems. Because the synthesis of the ordered L1<sub>0</sub>-FePd and L1<sub>2</sub>-FePd<sub>3</sub> phases is observed at temperatures above  $T_0 \sim 400$  °C, we suggest that 400 °C and 450 °C are the temperatures of the phase order–disorder transition of the L1<sub>0</sub>-FePd and L1<sub>2</sub>-FePd<sub>3</sub> phases, respectively. These temperatures are in good agreement with the temperature of the formation of L1<sub>0</sub>-FePd in Fe/Pd multilayers [6] and bilayers [5,12]. However, they are lower than the temperatures of ordering in FePd (550 °C) and FePd<sub>3</sub> (620 °C) bulk samples [23]. The difference in the order– disorder transition temperatures of film and bulk samples may be related size effects similar to those known to occur in nanoparticles [24].

#### 4. Conclusion

Thus, we investigated phase transformations in epitaxial Pd(0 0 1)/Fe(0 0 1) bilayers with compositions of 1:3 (Fe:Pd) at annealing temperatures up to 650 °C. The successive formation of L1<sub>0</sub>-FePd and L1<sub>2</sub>-FePd<sub>3</sub> ordered phases at respective temperatures of 400 °C and 450 °C was observed. The L1<sub>2</sub>-FePd<sub>3</sub>(001) [1 0 0] || MgO(0 0 1)[1 0 0] epitaxial orientation relationship was identified. Unlike FePd, FePd<sub>3</sub> has a magnetically soft phase with low values in its first magnetocrystallographic anisotropy constant ( $K_1 = -2.0 \times 10^3 \text{ erg/cm}^3$ ) and coercivity ( $H_C < 1 \text{ Oe}$ ).

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