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## Multifunctional RFe<sub>3</sub>(BO<sub>3</sub>)<sub>4</sub> Materials: Quality Control

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Rare-earth iron borates with general formula  $RFe_3(BO_3)_4$  (R = Y, Pr-Er) have a structure of the natural mineral huntite (SG R32). Their magnetic properties are governed by the presence of two interacting magnetic subsystems –  $Fe^{3+}$  and  $R^{3+}$  ones. The magnetic structure of  $RFe_3(BO_3)_4$  changes as a function of temperature, external magnetic field and substitutions in the rare-earth subsystem. Compounds belonging to this family display a considerable magnetoelectric coupling and their electric (magnetic) properties can be controlled by the magnetic (electric) field.

Iron borates with an ionic radius of R smaller than that of Sm undergo a structural phase transition into the space group  $P3_121$  at the temperature  $T_S$  inversely proportional to the ionic radius of  $R^{3+}$ . EuFe<sub>3</sub>(BO<sub>3</sub>)<sub>4</sub> has the lowest  $T_S$ ,  $T_S$ =88K and  $T_S$ =58K were reported for powder samples prepared by solid-phase synthesis [1] and for a single crystal [2], respectively. In the present work we study how and why the method of sample growth influences structural, magnetic, and spectroscopic properties of EuFe<sub>3</sub>(BO<sub>3</sub>)<sub>4</sub>. We compare optical spectra of EuFe<sub>3</sub>(BO<sub>3</sub>)<sub>4</sub> crystals grown by flux-melting technique using (i)  $Bi_2Mo_3O_{12}$  and (ii)  $Li_2WO_4$  based fluxes. The spectra clearly evidence  $T_8=58$ K for the sample (i) and  $T_S$ =83K for the (ii) one, whereas  $T_N$ =34K for both samples. Obviously, lower  $T_S$  for the sample (i) is connected with entering of a "big" Bi<sup>3+</sup> ion from the flux into positions of Eu<sup>3+</sup> [3]. Our estimate gives 7±2 % for Bi concentration in the sample (i). Bi impurity manifests itself also by a presence of extra lines in the spectra, due to Eu<sup>3+</sup> located near Bi impurities. These data allowed us to estimate the Bi<sup>3+</sup> concentrations in a number of rare-earth iron borates, grown using Bi-containing flux. In all investigated materials (R=Dy, Ho, Tb, Gd) the concentration of bismuth was in the range 3-10%. These results form a basis for a correct description of magnetic and magnetoelectric properties of RFe<sub>3</sub>(BO<sub>3</sub>)<sub>4</sub> and for improvement of growth technologies not only of iron borates but also of other crystals grown by flux-melting technique.

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