ISSN 1063-7834, Physics of the Solid State, 2015, Vol. 57, No. 2, pp. 386–390. © Pleiades Publishing, Ltd., 2015. Original Russian Text © L.E. Bykova, V.G. Myagkov, I.A. Tambasov, O.A. Bayukov, V.S. Zhigalov, K.P. Polyakova, G.N. Bondarenko, I.V. Nemtsev, V.V. Polyakov, G.S. Patrin, D.A. Velikanov, 2015, published in Fizika Tverdogo Tela, 2015, Vol. 57, No. 2, pp. 366–370.

> LOW-DIMENSIONAL SYSTEMS

Solid-State Synthesis of the ZnO–Fe₃O₄ Nanocomposite: Structural and Magnetic Properties

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Abstract—The structural and magnetic properties of $ZnO-Fe_3O_4$ nanocomposites produced by the solidstate reaction $Zn + 3Fe_2O_3 \rightarrow ZnO + 2Fe_3O_4$ upon annealing of Zn/α -Fe₂O₃ films under vacuum at a temperature of 450°C have been studied. Ferrimagnetic Fe₃O₄ clusters with an average grain size of 40 nm and a magnetization of ~430 emu/cm³ at room temperature, which are surrounded by a ZnO layer with a large contact surface, have been synthesized. The magnetic characteristics of the ZnO-Fe₃O₄ nanocomposite in the temperature range of 10–300 K have been presented.

DOI: 10.1134/S1063783415020079

1. INTRODUCTION

Among hybrid structures containing a ferromagnet (ferrimagnet) with a high spin polarization and a semiconductor, Fe₃O₄/ZnO heterostructures and nanocomposites have attracted attention due to the possibility of their use in optoelectronic and spintronic devices [1–12], microwave absorption [13], photocatalysis [8], cancer immunotherapy [14], and water detoxication [15]. The main requirements to such devices are high Curie temperature and high spin polarization of Fe_3O_4 and good contact between Fe_3O_4 and ZnO. Iron oxide Fe_3O_4 is a semi-metal [16, 17]; at room temperature, it has a high spin polarization, which determines the magnetoresistance-the basic characteristic of magnetic tunneling transitions [18]—and has a high Curie temperature ($T_{\rm C} = 858^{\circ}{\rm C}$) [19]. Zinc oxide ZnO is a wide-band-gap (E_g = 3.37 eV) semiconductor material with the exciton binding energy of 60 meV and *n*-type electronic conduction, which exhibits unique optical and electrical properties [20].

The $ZnO-Fe_3O_4$ magnetic nanocomposites are produced by various chemical methods [3–11]. Pulsed laser deposition and molecular beam epitaxy are the main methods of epitaxial growth of Fe_3O_4 on ZnO(001) substrates for the formation of Fe_3O_4/ZnO heterostructures [8–14]. However, there is an urgent need of new cheap and simple techniques enhancing the functional capabilities of $ZnO-Fe_3O_4$ magnetic nanocomposites. In this work, we studied the structural and magnetic properties of the $ZnO-Fe_3O_4$ film nanocomposite produced by annealing of a Zn/Fe_2O_3 bilayer.

2. SAMPLE PREPARATION AND EXPERIMENTAL TECHNIQUE

The synthesis of $ZnO-Fe_3O_4$ nanocomposite films was performed by the solid-state reaction

$$Zn + 3Fe_2O_3 \longrightarrow ZnO + 2Fe_3O_4$$
 (1)

and consisted of two stages.

(1) Preparation of Zn/α -Fe₂O₃ bilayers, which included the following stages:

(a) thermal deposition of Fe films with a thickness of ~100 nm in a 10^{-6} Torr vacuum onto 0.18-mm-thick glass substrates;

(b) formation of α -Fe₂O₃ films as a result of oxidation of Fe layers in air at a temperature of 350°C for 10 min;

(c) thermal deposition of a Zn layer with a thickness of ~25 nm in a 10^{-6} Torr vacuum onto the α -Fe₂O₃ film surface.

To prevent the uncontrolled reaction between Zn and α -Fe₂O₃ layers, the deposition of Zn was performed at room temperature.

(2) The annealing of the synthesized Zn/α -Fe₂O₃ samples in a 10⁻⁶ Torr vacuum in the temperature



Fig. 1. Magnetization M_S of the Zn/Fe₂O₃ film as a function of the annealing temperature.

interval from 50 to 450°C with a step of 50°C and exposure at each temperature for 30 min.

The X-ray fluorescence analysis was used for determining the thickness of Zn and Fe layers. The magnetization measurements were performed on a rotating magnetometer after the annealing of the film in a 10^{-6} Torr vacuum by the method proposed in [21].

The temperature dependence of the resistivity of the Zn/α -Fe₂O₃ film was measured by the four-probe method with pressed contacts in a 10⁻⁶ Torr vacuum at the heating rate of ~5 K/min. The phase composition was studied by the X-ray diffraction method on a DRON-4-07 diffractometer using the Cu K_{α} radiation (at the wavelength of 0.15418 nm).

The Mössbauer spectrum of the synthesized ZnO– Fe₃O₄ nanocomposite was measured at room temperature on an MS-1104Em spectrometer with a ⁵⁷Co(Cr) source in the constant acceleration mode. In the range of temperatures from 4 to 300 K, the saturation magnetization M_S of the ZnO–Fe₃O₄ nanocomposite films was measured on an MPMS-XL SQUIDmagnetometer in a magnetic field of 500 Oe applied in the film plane and the magnetization reversal curves were measures by means of a Nano MOKE 2 magneto-optical magnetometer in a magnetic field of up to 1 kOe.

3. EXPERIMENTAL RESULTS AND DISCUSSION

The initial Zn/α -Fe₂O₃ samples represented a bilayer film system, which was confirmed by the X-ray spectrum containing only reflections from phases of Zn and α -Fe₂O₃ (not presented in the paper).

Figure 1 shows the dependence of the saturation magnetization M_s of a Zn/ α -Fe₂O₃ film sample on the



Fig. 2. Resistivity of the Zn/Fe_2O_3 film as a function of the annealing temperature.

annealing temperature. The initial Zn/α -Fe₂O₃ samples had a low magnetization of ~2 emu/cm³, which is close to the saturation magnetization of the α -Fe₂O₃ phase [22]. After annealing to the temperature of 200°C, the magnetization M_S remained unchanged. This indicates the absence of mixing and formation of compounds on the Zn/α -Fe₂O₃ interface. At the annealing temperatures above 250°C, the magnetization of $M_{\rm S}$ abruptly increased and, at 400°C, attained the maximum value, which did not vary until reaching the temperature of 450°C (Fig. 1). The increase in the magnetization M_s at temperatures above 200°C unequivocally indicates the onset of solid-state reaction (1) between Zn and α -Fe₂O₃ layers and formation of magnetic compounds. At the annealing temperature of 450°C, the reaction completely terminates.

The results of measuring the electrical resistivity p as a function of the temperature of annealing of Zn/α - Fe_2O_3 samples are presented in Fig. 2; they agree with the temperature measurements of the saturation magnetization $M_{\rm S}$ of these samples (Fig. 1). From Fig. 2 (inset) we see that, up to $\sim 200^{\circ}$ C, the resistance of the Zn/α -Fe₂O₃ film has a metallic character, which is determined by the upper zinc layer. Above $\sim 200^{\circ}$ C, the resistance of the film abruptly increases, which indicates fast mutual migration of Zn atoms and α -Fe₂O₃ and the onset of reaction (1). The slow increase with small oscillations up to temperatures of ~300°C reflects the unstable and nonequilibrium regime of the $ZnO-Fe_3O_4$ composite formation. The descending section of the temperature dependence of the resistivity up to temperatures of ~450°C, probably, is associated with post-reaction relaxation processes such as the increase in the crystal size and crystalline perfectness of grains of the $ZnO-Fe_3O_4$ composite.

After cooling, the dependence of the resistivity of the film has a semiconductor behavior. The dependences of the magnetization (Fig. 1) and resistivity (Fig. 2) on the annealing temperature imply that the



Fig. 3. X-ray diffraction pattern of the $ZnO-Fe_3O_4$ nanocomposite film.

temperature for the initiation of solid-state reaction (1) is $\sim 200^{\circ}$ C.

After the annealing at 450°C, the diffraction reflections contained only peaks from polycrystalline phases of ZnO and Fe₃O₄ (Fig. 3). The Fe₃O₄ grain size was estimated from the widening of the Fe_3O_4 (311) reflections (Fig. 3, inset) by the Scherrer formula d = $k\lambda/\beta\cos\theta$, where d is the mean crystal grain size, β is the diffraction maximum width measured at half the maximum, λ is the X-ray radiation wavelength $(0.15418 \text{ nm}), \theta$ is the diffraction angle corresponding to the maximum of the peak, and k = 0.9. The obtained calculated size of crystal grains of Fe₃O₄ was 38 ± 2 nm, which agrees well with the data obtained by a Hitachi S5500 scanning electron microscope (Fig. 4). The electron microscopy results (Fig. 4) imply that Fe_3O_4 grains of the ZnO-Fe₃O₄ composite are surrounded by a ZnO shell. The Mössbauer studies have confirmed the formation of Fe₃O₄ magnetite in Zn/α -Fe₂O₃ films after annealing at 450°C (Fig. 5). The Mössbauer spectrum contained two sextets (see the table). The first sextet has an isomer shift with respect to α -Fe IS = 0.26 mm/s, the quadrupole splitting OS = -0.03 mm/s, and the hyperfine field H =488 kOe, which corresponds to tetrahedral positions (A) of magnetite. The second sextet has IS =0.61 mm/s, QS = -0.04 mm/s, and H = 454 kOe, which corresponds to iron of mixed valence: octahedral positions (B) of magnetite. It is known that, for stoichiometric magnetite, the ratio between tetrahedral and octahedral positions is 1:2. It follows from the table that the synthesized ZnO-Fe₃O₄ composite has a composition close to stoichiometric. No Fe-based phases beside Fe₃O₄ have been found in reaction products.



Fig. 4. Scanning electron microscopy image of the $ZnO-Fe_3O_4$ nanocomposite film surface.

It should be noted that the method of synthesis presented above was successfully used for producing Fe– In_2O_3 films [23], in which zinc was replaced by indium.

Figure 6 presents the temperature dependence of the magnetization of M_S of the ZnO-Fe₃O₄ nanocomposite films in a field of 500 Oe applied in the film plane. The magnetic structure of Fe₃O₄ magnetite is known well [24, 25]. Fe₃O₄ is a ferrimagnet at temperatures below $T_C = 858$ K and, as a result of the variation in the crystal structure, suffers the Verwey transition (the metal-insulator transition) at the temperature $T_V \approx 123$ K. On the curve of the temperature of magnetization (Fig. 6) near the temperature of ~120 K, there is an anomaly corresponding to the Verwey transition, which is also confirmed by the presence of Fe₃O₄ magnetite in synthesized samples.



Fig. 5. Mössbauer spectrum of the $ZnO-Fe_3O_4$ nanocomposite film.

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IS, mm/s	<i>H</i> , kOe	QS, mm/s	W, mm/s	<i>S</i> , %	Position
(±0.005)	(±5)	(±0.02)	(±0.02)	(±0.33)	
0.26	488	-0.03	0.27	0.33	Fe ³⁺ (A)
0.61	454	-0.04	0.36–0.57	0.67	Fe ^{2.5+} (B)

Mössbauer parameters of the ZnO–Fe₃O₄ nanocomposite films measured at room temperature

IS is the isomer chemical shift with respect to α -Fe, *H* is the hyperfine field, QS is the quadrupole splitting, *W* is the line width, and *S* is the population of the position.

At room temperature, the synthesized $ZnO-Fe_3O_4$ composite has the saturation magnetization of ~430 emu/cm³ (Fig. 1). This value exceeds the saturation magnetization of the $ZnO-Fe_3O_4$ composites prepared by chemical methods [5–11]. However, it is lower than the saturation magnetization of bulk samples (~480 emu/cm³), which is explained by the noncollinearity of spins on the Fe₃O₄/ZnO interface [6].

The magnetization reversal in the film plane in the range of temperatures from 4 to 300 K was measured by a Nano MOKE 2 magneto-optical magnetometer in the field of up to 1 kOe (Fig. 7). The cooling of samples was performed in two modes: in the absence of the external magnetic field (ZFC) and in a constant magnetic field (FC) of 1 kOe applied in the film plane. Figure 7 (inset) shows the ZFC curves for the magnetization reversal of films at the temperatures of 290 K (curve 1) and 90 K (curve 2). From the magnetization reversal curves, the values of the coercive force at different measuring temperatures were obtained. Figure 7 shows the temperature dependences of the coercive force for the FC (curve a) and ZFC (curve b) cooling modes. As we see, the difference in the character of temperature dependences is observed in the temperature interval 10-130 K. Moreover, the coercive force decreases with decreasing temperature in both the



Fig. 6. Temperature dependence of the saturation magnetization M_S of the ZnO-Fe₃O₄ nanocomposite films.

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cases. The temperature of 130 K is close to the Verwey transition temperature in magnetite ($T_V \approx 123$ K). The influence of the magnetic prehistory on the magnetic properties of magnetite is known and is connected with the variation in the crystalline symmetry and magnetic anisotropy in the region of the Verwey transition. The direction of uniaxial magnetocrystalline anisotropy upon cooling below the Verwey temperature in a single crystal is determined by the magnetic field applied in the direction of one of the edges of a cubic crystal [26]. In this connection, we can assume that the magnetic field has an effect on the character of the temperature dependence of the coercive force in $ZnO-Fe_3O_4$ composite films. At room temperature, the obtained films are magnetically isotropic. Upon cooling in a magnetic field through the Verwey point, the easy axis of magnetic anisotropy of uniaxial symmetry in a polycrystal can be any chosen direction coinciding with the direction of the applied magnetic field. Upon cooling without a magnetic field, we can expect the absence of a preferred direction of the magnetic uniaxial anisotropy. It should be noted that the sign of change in the coercive force with a decrease in



Fig. 7. Magnetization reversal curves of the $ZnO-Fe_3O_4$ nanocomposite films measured at temperatures of (1) 290 and (2) 90 K in the ZFC mode (shown in the inset) and temperature dependences of the coercive force measured in the FC (curve *a*) and ZFC (curve *b*) cooling modes.

temperature in both the cooling modes in our films is opposite to the sign of the variation in the coercive force of most of magnetic materials, including Fe₃O₄/ZnO epitaxial heterostructures [27].

The unusual behavior of the coercive force, namely, its decrease with decreasing temperature in the obtained $ZnO-Fe_3O_4$ film composites can be caused by anomalies in the temperature dependence of the magnetic crystallographic anisotropy [6] and the influence of the composite structure of the obtained films.

4. CONCLUSIONS

The main results of our study can be summarized as follows. The ZnO–Fe₃O₄ ferrimagnetic composite films were prepared by solid-state reaction (1) in a layered Zn/Fe₂O₃ structure. The temperature for the initiation of the reaction (~200°C) was determined. The complex of the performed structural studies unambiguously indicates the formation of magnetite Fe₃O₄ and ZnO in the reaction products. The specific features were revealed in the behavior of the temperature dependences of the saturation magnetization and coercive force of the synthesized ZnO–Fe₃O₄ composite films near the Verwey temperature. The solidstate method can be extended by synthesizing other composite films containing ferrimagnetic Fe₃O₄ clusters embedded in metallic or more complex oxides.

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Translated by E. Chernokozhin