## CRYSTAL GROWTH

# Melt–Solution Synthesis and Magnetic Properties of SmFe<sub>2.8</sub>Sc<sub>0.2</sub>(BO<sub>3</sub>)<sub>4</sub> Ferroborate

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Abstract—Single crystals of  $SmFe_{2.8}Sc_{0.2}(BO_3)_4$  ferroborates are grown in melt—solutions based on bismuth trimolybdate. The magnetic properties of grown single crystals are studied. The presence of long-range magnetic order in these crystals is found.

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### **INTRODUCTION**

The multiferroic properties of trigonal rare-earth oxiborates  $RM_3(BO_3)_4$  (R = Y, La-Lu, M = Fe, Al, Cr, Ga, Sc) have been intensively studied in the last years [1, 2]. It was recently found [3] that aluminoborates  $RAl_3(BO_3)_4$ , which were previously of interest mainly due to their optical and magnetooptical properties, have giant values of magnetoelectric polarization. The value of magnetoelectric polarization in  $HoAl_3(BO_3)_4$  is record for multifferoics: being measured along the crystallographic axis a, with field applied in the perpendicular direction b, it amounts to  $\Delta P_{ab}(B_b) = -5240 \ \mu\text{C/m}^2$  at T = 5 K in a field of 9 T [4]. This value exceeds many times the known maximum values of magnetoelectric polarization, including those for ferroborates. An enhancement of the magnetoelectric effect is also observed when Fe<sup>3+</sup> ions in HoFe<sub>3</sub>(BO<sub>3</sub>)<sub>4</sub> are replaced with  $Ga^{3+}$  ions [5].

In this regard, it is of interest to study other subclasses of borates, for example, with  $Sc^{3+}$  ions in the subsystem of small cations. Since the strongest magnetoelectric effect was observed in samarium  $SmFe_3(BO_3)_4$  ferroborate [6], the study of samarium  $SmSc_3(BO_3)_4$  scandoborate is most interesting. However, since melt-solution synthesis of  $SmSc_3(BO_3)_4$ meets certain difficulties, we applied the method of subsequent replacement in the small-radius cation of well-known ferroborate  $SmFe_3(BO_3)_4$ .

In this paper, we report the results of studying the melt–solution technique for growing  $SmFe_{2.8}Sc_{0.2}(BO_3)_4$  single crystal and its magnetic properties.

## GROWTH OF SmFe<sub>2.8</sub>Sc<sub>0.2</sub>(BO<sub>3</sub>)<sub>4</sub> SINGLE CRYSTALS

The growth was performed from a melt–solution based on bismuth trimolybdate solvent of the following composition:

80 wt %  $[Bi_2Mo_3O_{12} + 2B_2O_3 + 0.5Sm_2O_3]$ + 20 wt % SmFe<sub>2.8</sub>Sc<sub>0.2</sub>(BO<sub>3</sub>)<sub>4</sub>.

A solution-melt of mass 150 g was prepared at  $T = 1000^{\circ}$ C in a platinum cylindrical crucible (diameter D = 100 mm, height H = 90 mm) by melting a mixture of Bi<sub>2</sub>O<sub>3</sub>, MoO<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, Sm<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>, and Sc<sub>2</sub>O<sub>3</sub> oxides in a ratio determined by the aforementioned formula. The crucible was placed in a crystallization furnace, where the temperature decreases from the crucible bottom with a vertical gradient of  $1-2^{\circ}$ C/cm. The melt-solution was homogenized at  $T = 1000^{\circ}$ C for 24 h. Stirring was performed to maintain homogeneity.

Ranges of stability of SmFe<sub>2.8</sub>Sc<sub>0.2</sub>(BO<sub>3</sub>)<sub>4</sub> crystals and the ratios of melt–solution components were determined by direct phase probing. The saturation temperature was determined with an error of  $\pm 2^{\circ}$ C using probe crystals, which were obtained previously from the same melt–solution under the conditions of spontaneous nucleation on a rotating platinum rod holder. The metastable-zone width  $\Delta T_{met} \approx 12^{\circ}$ C was defined as the maximum supercooling at which nucleation was absent during a 20-h exposure.

To obtain seeds of  $\text{SmFe}_{2.8}\text{Sc}_{0.2}(\text{BO}_3)_4$  crystals, we used the method for limiting the number of seeds by nucleation in a thin melt–solution layer. In this case, after determining the crystallization parameters, a rod



**Fig. 1.** Temperature dependences of the magnetization of oxiborate  $\text{SmFe}_{2.8}\text{Sc}_{0.2}(\text{BO}_3)_4$  with huntite structure, which were measured in a magnetic field of 0.1 T directed along the crystallographic axis *c* (solid line) and, in the basal plane, along the axis *a* (dotted line). The photograph of grown crystals is shown in the inset.

was immersed in the melt-solution at the homogenization temperature, and rotation with a speed of 40 rpm was switched on. Two hours later the melt-solution temperature was reduced to  $5-7^{\circ}C$ below the saturation temperature. Two more hours later the rod was lifted to the colder zone of furnace chamber (with a temperature 10-15°C below the saturation temperature). In this case, only few nuclei were formed in a thin melt-solution layer remaining on the rod. The number of nuclei is small, because the concentration of crystal-forming oxides reduces drastically in the small volume of retained melt-solution layer. The nucleation lasted 1 h. Then the rod was immersed again in the melt-solution, and seeds were grown up for 24 h. Then the rod was took out from the furnace. The remnants of melt-solution were removed by boiling in a 20% aqueous solution of nitric acid. Grown seed crystals were removed from the rod and used in further growth of large crystals.

Four high-quality seeds were fixed on the platinum rod holder, which was suspended above the melt-solution at the homogenization temperature. The holder was immersed in the melt-solution at  $T = T_{sat} + 7^{\circ}C$ , and then reverse rotation with a period 1 min and speed  $\omega = 30$  rpm was switched on. The temperature was reduced to  $T = T_{sat} - 7^{\circ}C$  15 min after. Then the melt-solution temperature was reduced with an accelerated rate of 1-3°C/day, so that the crystal growth rate did not exceed 0.5 mm/day. The growth continued for 9-10 days. After the growth, the holder with crystals was lifted above the melt-solution surface and cooled to room temperature with a rate not higher more than 100°C/h. As a result, crystals with a size of 5-7 mm were obtained.

### MAGNETIC PROPERTIES

Figure 1 shows the temperature dependences of magnetization of SmFe<sub>2.8</sub>Sc<sub>0.2</sub>(BO<sub>3</sub>)<sub>4</sub> single crystals. The magnetization was measured in a magnetic field of 0.1 T, directed along the *c* axis ( $M_{\parallel}(T)$ ), and in the basal plane along the second-order axis *a* ( $M_{\perp}(T)$ ). It can be seen that, despite the substitution of non-magnetic Sc<sup>3+</sup> ions for magnetic Fe<sup>3+</sup> ions, the compound still preserves a long-range magnetic order with a Neel temperature  $T_{\rm N} = 21$  K. This value is less than that in pure SmFe<sub>3</sub>(BO<sub>3</sub>)<sub>4</sub> ( $T_{\rm N} = 31$  K [3]). The presence of Sc<sup>3+</sup> ions with such concentration is insufficient for implementing a transition to the paramagnetic state.

In the paramagnetic region, the magnetization is isotropic and obeys the Curie–Weiss law. The experimentally found paramagnetic Curie temperature turned out to be  $\theta = -113$  K, which is less than that for SmFe<sub>3</sub>(BO<sub>3</sub>)<sub>4</sub> ( $\theta = -131$  K [6, 7]). The negative sign is indicative of antiferromagnetic exchange interaction in the compound. It can be seen that Curie paramagnetic temperature is also lower. This fact indicates antiferromagnetic interaction of Sm<sup>3+</sup> ions with the nearest iron ions Fe<sup>3+</sup>.

### CONCLUSIONS

SmFe<sub>2.8</sub>Sc<sub>0.2</sub>(BO<sub>3</sub>)<sub>4</sub> single crystals were grown in melt–solution based on bismuth trimolybdate, and their magnetic properties were studied. The compound was found to preserve long-range magnetic order. The values of Neel and paramagnetic Curie temperatures were determined:  $T_N = 21$  K and  $\theta = -113$  K, respectively.

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