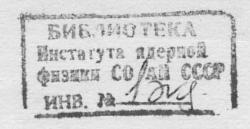
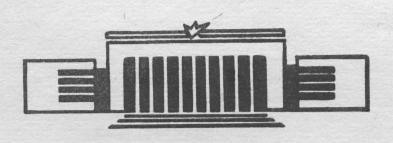
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DAMPING RING FOR ELECTRONS AND POSITRONS BEP



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DAMPING RING FOR ELECTRONS AND POSITRONS BEP

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Abstract

The characteristics of the storage ring BEP which is under construction at Novosibirsk Institute of Nuclear Physics are given. The machine is designed for generation of high-intensity electron and positron bunches with small transverse sizes suitable for the injection in the superlinac.

Introduction

Within the framework of the VLEPP project [1] the electron-positron storage ring BEP for the energy of 700 MeV is being constructed in the Novosibirsk Institute of Nuclear Physics. The Machine is designed for working out the techniques of generation high-intensity electron and positron bunches with small transverse sizes suitable for the injection in the superlinac.

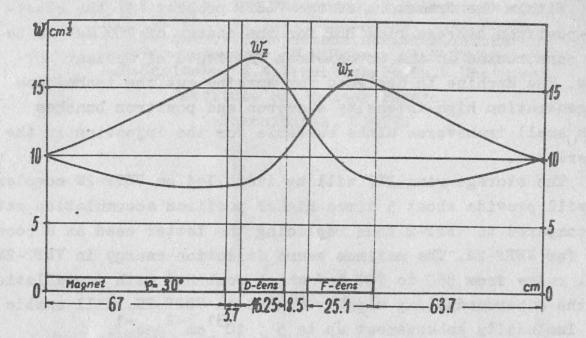
The storage ring BEP will be installed on VEPP-2M complex. It will provide about 5 times higher positron accumulation rate as compared to VEPP-2 thus replacing the latter used as a booster for VEPP-2M. The maximum beams injection energy in VEPP-2M will raise from 550 to 700 MeV which combined with installation of the superconducting wiggler magnet on VEPP-2M, will enable the luminosity enhancement up to 5 ° 10 31 cm -2 sec -1.

The present paper describes the project of the storage ring BEP that is planned to be assembled in 1985.

I. BEP lattice, injection and lay-out

The BEP lattice consists of 12 periods each being a FODO-cell. In contrast to the mirror-symmetric lenses arrangement here the doublet scheme of lattice is employed. Combining F and D lenses in the doublets benefits in reducing two times the number of magnets and lengthening the straight sections with the storage ring circumference kept constant. In fig.1 the amplitude functions $W_{\rm Z}$ and $W_{\rm X}$ are presented for one period of the lattice and also the dispersion function 2 and its "emittance" $J_{\rm D}$.

The design betatron tunes $V_z = 3.18$, $V_x = 3.61$ allow for the vertical and radial emittances the values $\mathcal{E}_z = 10^{-8} \, \mathrm{cm \cdot rad}$, $\mathcal{E}_x = 6.4 \cdot 10^{-6} \, \mathrm{cm \cdot rad}$ at 700 MeV which are wanted for the VLEPP project. This operation points stands far enough from both linear coupling resonances and integer stopbands thus relieving the sensitivity to the magnetic structure perturbations. The many-fold symmetry of the lattice reduces the number of the dangerous non-linear resonances and simplifies the storage ring tune-up.



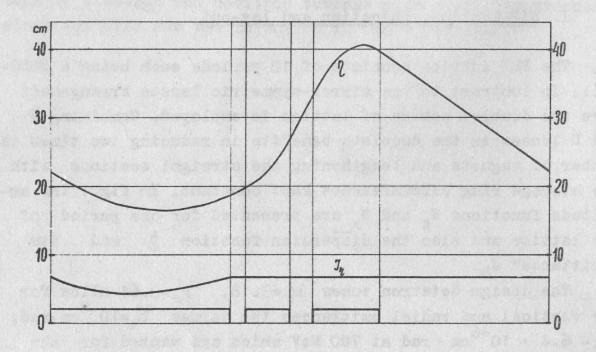


Fig. 1. Amplitude functions W_2 and W_x , dispersion 2 and its "emittance" \mathcal{J}_2 of the BEP cell.

The positron beam emittances before injection in BEP are $2.5 \cdot 10^{-3}$ cm·rad and $4 \cdot 10^{-3}$ cm rad (vertical and horizontal respectively) thus specifying the storag ring design admitances of 10^{-2} cm·rad and $2.5 \cdot 10^{-2}$.

The radial injection is adopted for certain advantages in the case as compared to the vertical one. Actually the vertical and horizontal sizes of the injected positron beam differ insignificantly, the radial dispersion for the particles with energy difference of -3% is small as compared to the betatron amplitude, therefore the radial injection appears to be more economical, because it saves the bending magnets gap.

The positron beam injection scheme for BEP is shown in fig.2. The septum magnet window transmission is 10^{-2} cm·rad in acceptance and $^{+}5\%$ in 4 E, the septum thickness is 3 mm. The inflector kicker magnetic field bends the beam over the angle of 0.0214 rad. To reduce the stored beam oscillation amplitude the inflector kick is partly compensated by the deflection in the pre-inflector kicker of the same design, which is located 5 periods (or 1.5 betatron wavelength) before the inflector straight section. The amplitude ratio of inflector and pre-inflector is 2:1 at the positron accumulation energy of 125MeV. In the mode of high electron current accumulation at 250 MeV the equal kicks in inflector and pre-inflector are expedient to eliminate totally the excitation of the stored beam coherent oscillations.

The storage ring BEP will occupy the place of VEPP-2 (fig.3) and its median plane will be at the same level as that of the injector synchrotron B-3M. The transfer line from B-3M to BEP being 11.7° declined from the present direction, the synchrotron B-3M should be rotated over the same angle. To raise the accelerated beam intensity, the certain improvements will be made in the synchrotron construction.

Stacking electrons and positrons in BEP will alternate, and so will the guide field. The initial part of the BEP to VEPP-2M will be common for the electron and positron beams.

The main parameters of the storage ring BEP are summarized in table 1.

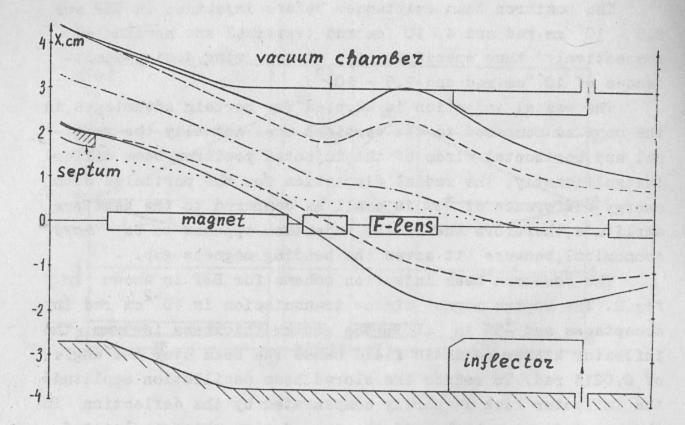


Fig. 2. The positron beam injection scheme for BEP.

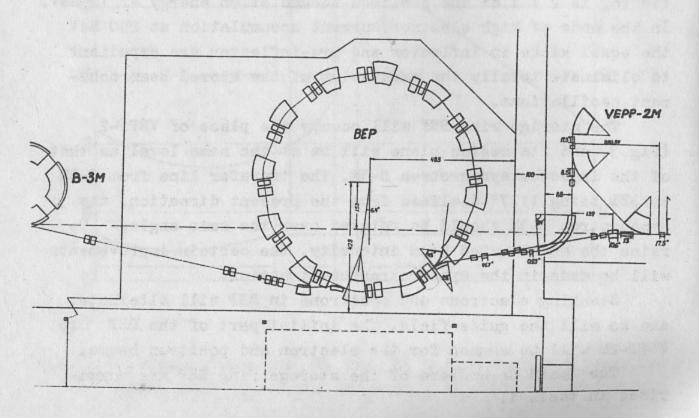


Fig. 3. Layout of BEP.

Table 1

Energy		700 MeV
Number of periods		12
Circumference		22.35 m
Betatron tunes: V_2		3.18
V_x		3.61
Momentum compaction factor <		0.05
Synchrotron radiation loss		17 keV/turn
Horizontal damping time		7.3 ms
Vertical damping time		6.28 ms
Dipole field		18.24 kGs
Max. quad. gradient		3.72kGs/cm
max, quau, grautent	2.48 kGs/cm	
Dinale man		40 mm
Dipole gap		56 mm
Aperture diameter in D and F lens		
Company of the second of the s		84 mm 10 ⁻² cm rad
Max. accepted emittance		10 cm rad
Max. accepted energy spread at the	e alm ya ba	+
injection energy 125 MeV		±3%
Harmonic number		2
Radiofrequency		26.83 MHz
Max. RF Voltage		60 k∇
Synchrotron tune V_s		10 ⁻³
SR quantum fluctuations beam size	The same of the sa	
in max. of \beta-functions	6x	0.28 mm
	65	0.012 mm
	6,	7.5 cm
	Gxs	0.2 mm
	GAE/E	0.51 10 ⁻³
Beam sizes for the beam current		
$J = 2a(N = 10^{12})$	S*	0.4 mm
	62	0.017 mm
	64	10 cm
Beam emittances	.3	6.4 - 10 ⁻⁶ cm.rad
for $J = 2A$	کي 3 3	10 ⁻⁸ cm.rad

II. Beam parameters

The principal mechanisms which determine the value of the equilibrium radial beam emittance ξ_x are the quantum fluctuations of the synchrotron radiation (SR), and at high beam intensity also the effect of multiple intrabeam scattering(MIS).

The contribution of the SR quantum fluctuations is significantly reduced with growing V_x [2]. For a FODO lattice the simple estimate is valid:

 $\mathcal{E}_{x} \approx \lambda \frac{R_{o}}{R} \cdot \frac{\chi^{2}}{V_{x}^{3}}$ (1)

where X stands for the Compton wavelength of the electron,

R. is the orbit gross radius, R is the bend radius in
the magnets and Y is the relativistic factor.

The MIS contribution to \mathcal{E}_x falls off much slower with the V_x increase. At constant bunch length (\mathcal{E}_y = const) and with $V_x \approx V_z$ it is inversely proportional to the V value and grows with the intensity as $N^{2/5}$. For the case of BEP (N=10¹², \mathcal{E}_y =10 cm, $\mathcal{Z}=\sqrt{\mathcal{E}_z/\mathcal{E}_x}=0.04$, $\mathcal{E}_x<7\cdot10^5$) the value of V_x chosen is entirely determined by MIS. Below the main relations which go-

The energy diffusion rate is

vern this process are written down.

$$\frac{d}{dt} \delta_{AE/E}^2 = \frac{N Z_e^2 C \Lambda}{2 \pi \delta_z \delta_x \delta_y \delta_{x'} \gamma^3}$$
 (2)

where Z_e is the classical electron radius, c is the light velocity, Z_z , Z_z and Z_z stand for the transverse and longitudinal r.m.s. particle displacements in the bunch, $Z_{AE/E}$ is the r.m.s. energy deviation, $Z_{z'}$ is the local angular spread in the beam, and Λ is given by the equation:

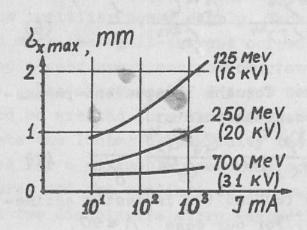
$$\Lambda \approx \left(\frac{5}{2} + \ln 2^{-1}\right) \ln \sqrt{\frac{5}{2}} \gamma \delta_{2'} \sqrt{\frac{5}{2}} + \frac{1}{2} \left(\ln 2^{-1}\right)^{2} \tag{3}$$

which is derived from the Coulomb scattering cross-section averaged over momenta. Using the relations

$$\mathcal{E}_{x} = \frac{G_{s}}{G_{x}} \langle I \rangle \mathcal{E}_{AE/E}^{2} \tag{4}$$

$$\Delta_y = \beta_y \cdot \Delta_{AE/F} \tag{5}$$

where G_s , G_x , G_z are the radiation damping rates of the synchrotron and betatron oscillations, $\langle I \rangle$ is the "emittance" of



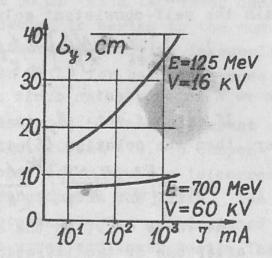
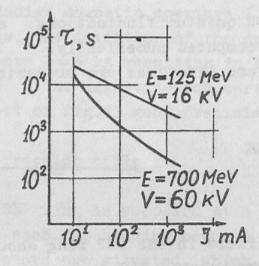


Fig. 4; Fig. 5. The computed radial δ_x and longitudinal δ_y beam sizes as functions of the beam current.



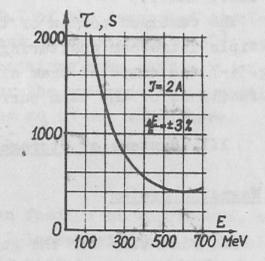


Fig. 6; Fig. 7. The computed beam lifetime which is determined by intrabeam scattering as a function of the beam current and of the beam energy.

the dispersion function & averaged over the orbit, and $\beta_{g} = R_{o} \sqrt{\frac{2\pi \alpha E}{q \text{ eV sim } V_{s}}}$ is the longitudinal beta-function tain the self-consistent solution: $\lambda_{aE/E} = \left[\frac{3}{4\pi} \cdot \frac{7_{e}N\Lambda}{2\beta_{g}}\right]^{\frac{1}{2}} \frac{\langle \beta_{z}^{2} \rangle^{\frac{1}{2}}}{\langle \chi^{2} \rangle^{\frac{1}{2}} \langle I \rangle^{\frac{1}{2}}} \cdot \frac{G_{a}^{\frac{1}{2}}G_{h}^{\frac{1}{2}}}{G_{s}^{\frac{5}{2}}} \cdot \frac{1}{\chi}$ is the longitudinal beta-function, we ob-

where K is the design orbit curvature.

If δ_y but not β_y is taken for the independent parame-

ter then the solution (6) takes another form: $\lambda_{AE/E} = \left[\frac{3}{4\pi} \cdot \frac{7_e N \Lambda}{2 \lambda_y} \right]^{\frac{1}{2}} \frac{\langle \beta_z^{-\frac{1}{2}} \rangle^{\frac{1}{2}}}{\langle \chi^2 \rangle^{\frac{1}{2}} \langle I \rangle^{\frac{3}{10}}} \cdot \frac{G_z^{\frac{1}{2}} G_x^{\frac{3}{10}}}{G_z^{\frac{1}{2}}} \cdot \frac{1}{\chi^{\frac{4}{5}}}$

The value of Λ in the eqs. (6) and (7) is easily estimated after one or two iterations. For our case $\Lambda \approx 40$.

The attempts were made to reduce LAE/E by inserting wiggler magnets in the lattice but the benefit was small as the increase of $\langle K^2 \rangle$ is unfortimately accompanied with the growth of the dispersion emittance I. The estimates done with eqs. (4) and (7) show that the specified value of & is obtained in the BEP lattice at the energy of 700 MeV and the contribution of the quantum fluctuations in $\delta_{AE/E}$ and ξ_{\star} is still small.

The combined action of the SR quantum fluctuations multiple intrabeam scattering is computed numerically. fig. 4-7 the computed beam sizes and lifetimes are presented as functions of the beam current.

III. Systems of Storage Ring

1. Magnetic System

The rise time for the guide field in the BEP ring should be greater than 5 sec, therefore the magnets and lenses have the laminated cores made of armco iron plates 20 mm thick.

The plan view of the magnet is shown in fig.8. The magnet pole is made as a flux concentrator with strongly chamfered edges shown in the elevation view (fig.9). Thus at 9 kA current the field strength of 23 kG is obtained with good uniformity that will give the possibility to raise the energy up to 900 MeV in the BEP ring if necessary. The energy of 700MeV

corresponds to the guide field of 18.24 kG.

The main windings of the BEP lenses and magnets are made of rectangle formed copper bus 16 x 36 mm² with the water duct of 10 mm in diameter, they are connected in series to the common rectifier power supply. Each element of the ring is supplied with the small-current correction coils for betatron tunes and closed orbit correction.

The apertures of F and D lenses are 1.5 times different and so are the turn numbers (see figs. 10 and 11). To compensate the linear chromaticity the lens poles profile is corrected for a sextupole component contribution in the field. The cores and the windings of the magnets and lenses are designed in two disjoinable mirror-symmetric upper and lower parts. The edge commutation of the turns in the quadropoles is designed in one layer with the quadrupole symmetry preserved (fig. 12).

The technical specifications of the BEP ring bending magnets and quadrupole buses are listed in Table 2.

In figs. 13-15 the computed magnetic fields in the BEP magnets and lenses are shown as obtained from the computer code available on ODRA-1305. The code calculates the vector potential on a non-uniform two-dimensional rectangular mesh. the design magnetic aperture i.e. 0.7 of the inscribed circle radius, the deviation of the gradient is within 1.5 · 10-3 at currents I = 6 kA resulting in the betatron tune shift $6 \cdot 10^{-3}$. The magnetization curve for the quadrupoles is similar to that of fig.13 good precision and so is not shown here.

2. Correction coils

BEP ring is supplied with seven familys of correctors, at 12 in each. In bending magnets and D-lenses windings of dipole correctors are situated, which pemit radial and vertical closed orbit management. D and F lenses have also small-current coils for field gradient correction. Two groups of sextupole lenses for fine tuning of chromaticity are foreseen and for betatron coupling variation a family of 12 Skew-quadrupoles also one.

Parameters of correctors are summarised in table 3.

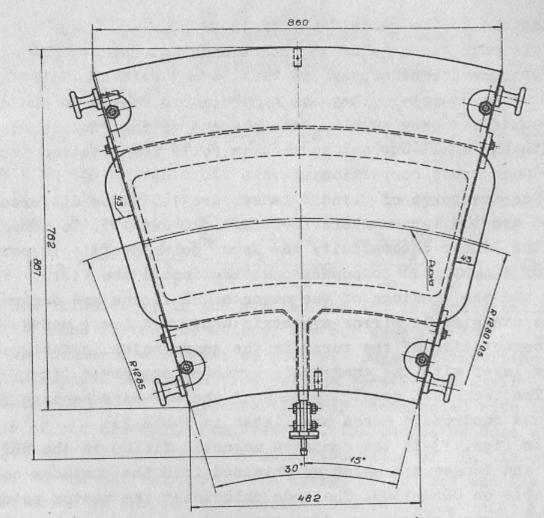


Fig.8. Plan view of the magnet.

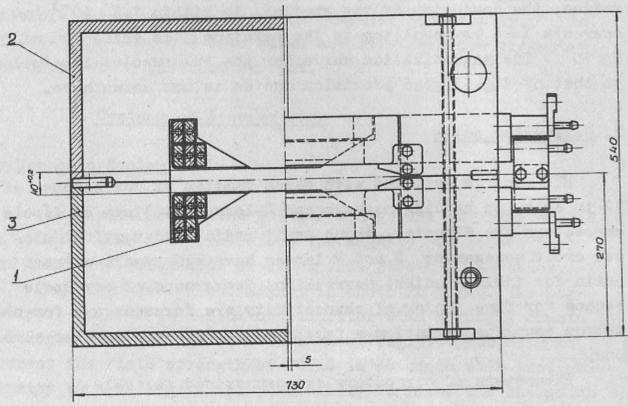


Fig.9. The magnet cross section.

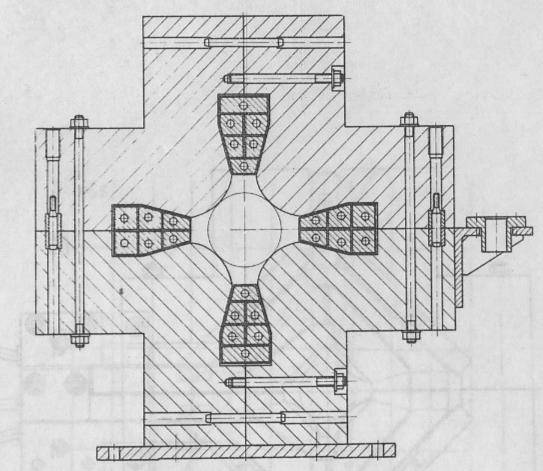


Fig. 10. Cross section of the F-lens.

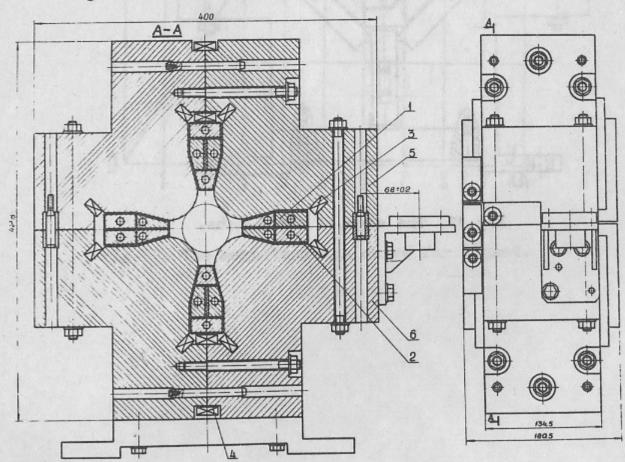


Fig. 11. Cross section of the D-lens.

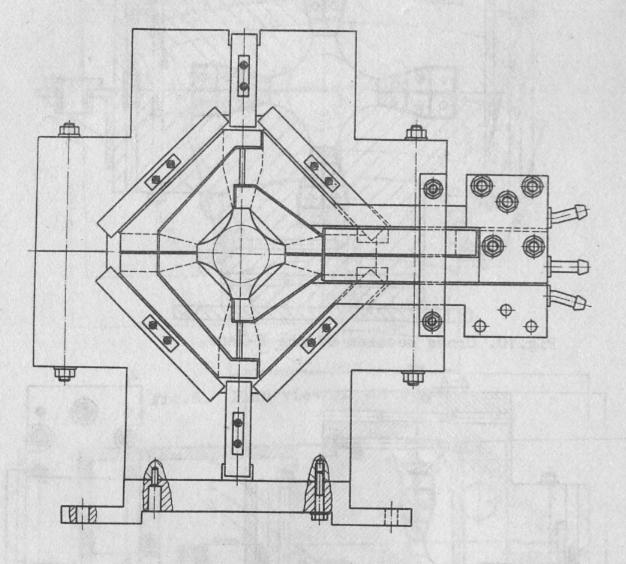


Fig. 12. The edge of the D-lens.

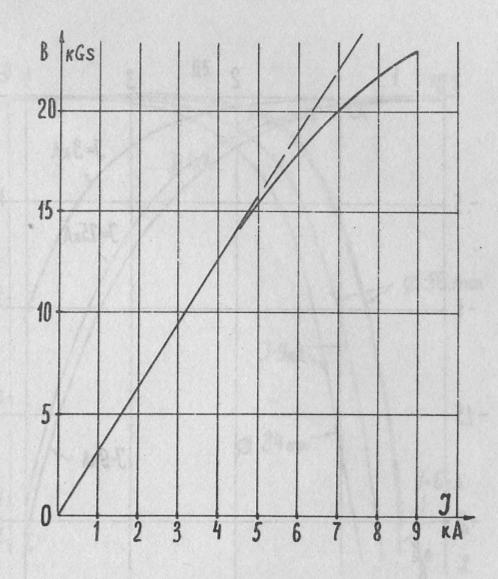


Fig. 13. The magnetization curve for magnet.

14

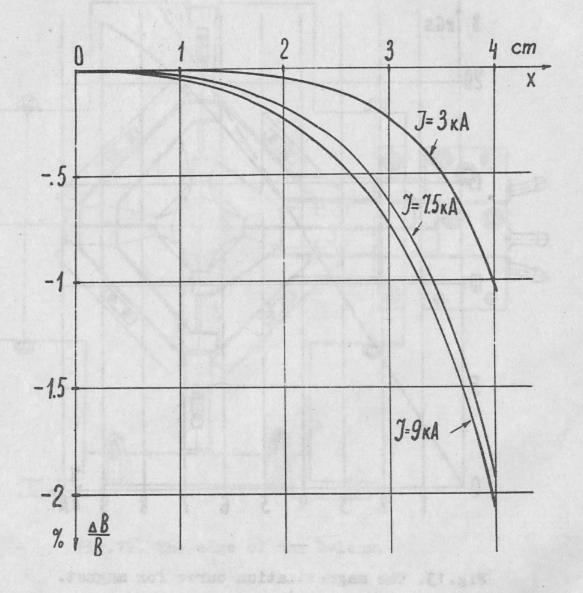


Fig. 14. The computed field distribution in the magnet.

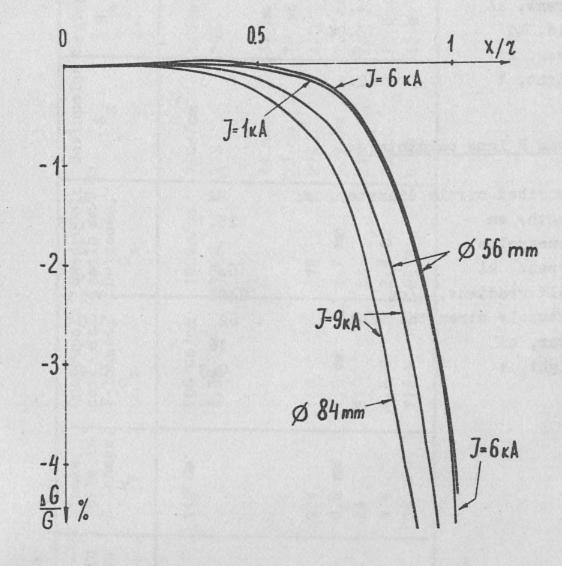


Fig. 15. The computed field gradient distribution in lenses.

The Magnet Parameters:

Gap, mm	40
Length, cm	67
Turns/pole	5
Current, kA	6.5
Field, kG	18.24
Power, kW	38
Weight, t	2.2

F and D lens parameters:

	F	D
Inscribed circle diameter, mm	84	56
Length, cm	25.1	16.25
Turns/poles	3	2
Current, kA	6.5	6.5
Field gradient, G/cm	2480	-3720
Sextupole strength, G/cm2	62	-160
Power, kW	16	9
Weight, t	0.3	0.16

Table 3

lef: Skew- quadru- poles Sq	140GB/cm ² 140GB/cm 29%	70 min	82 mm	480	0.9 mm	2A	8 0	32 W
Sextupo]	140Gs/cn 29%	54 mm	72 mm	440	0.9 mm	2A	10 0	40 W
Sextupoles Sextupoles	76Gs/cm ² 22%	44 mm	72 mm	276	0.9 mm	2A	2,10	8.5W
Quadrupole coils in D-lenses,	120Gs/cm 3.2%			75	1.2 mm	5.A	3.4 0.	85 W
Quadrupole coils in F-lenses,	106 GB/cm 4.3%		100	150	1,2 mm	5.4	6.80	170 W
Dipole coils in D-lenses,	112 GB			224	0.8 mm	2A	9 0.	36 W
Dipole coils in magnets,	60 GB 0.33%			50	0.8 mm	2A	6.4 0	26 W
corrector tipe Parameters	Absolute value Relative value (for E=700MeV)	Effective length	Bore Diameter	Windings/coil	Wire diameter	Current	Resistance	Power

3. Vacuum System

The BEP ring vacuum system comprises 12 water-cooled aluminium chambers (fig.16) that pass through the bending magnet and quadrupole doublet each, and 12 straight sections where the high vacuum magneto-discharge and titanium-evaporation pumps are housed. The latter provide for 4 · 10⁻⁸ torr average vacuum in the ring with a 2A circulating current. The aluminium chambers are made by extrusion and exhibit a low desorption rate after the proper treatment.

In the seven standard straight sections (fig.17) made of stainless steel besides the pumps the following components are placed: the mirror-absorber for the synchrotron radiation, the electrode for Ar glow discharge treatment of the vacuum system surfaces and the perforated tube that has the same cross-section profile as that of the aluminium chambers. This tube continues the chamber smoothness thus minimizing the wakefields and shields the coherent radiation of the beam to the straight section volume.

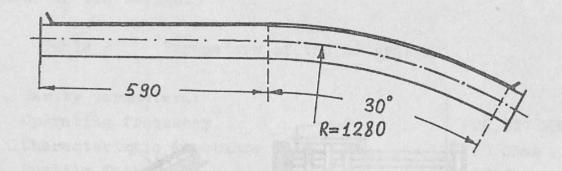
The other five straight sections are occupied by the injection and ejection septum-magnets, the inflector and pre-inflector Kickers and the RF cavity.

The aluminium chambers are terminated with the bi-metallic flanges (Al + stainless steel alloy) and joined to the straight sections by shielded Ar arc welding. The storage ring vacuum system is divided in sections by high-vacuum passage valves. In the open position the valve hole copies the vacuum chamber cross-section and the shut-off damper is tightened for electric contact to avoid the parasitic mode losses in the valve cavity.

4. RF system

The electron bunch length of 6m is available after acceleration in the synchrotron B-3M and beam ejection therefore the harmonic number of the BEP RF system is low: 9 = 2. The RF system parameters are presented in Table 4 and the cavity axial cross-section drawing is shown in fig.18.

The copper cavity 1 high-vacuum design envisages the



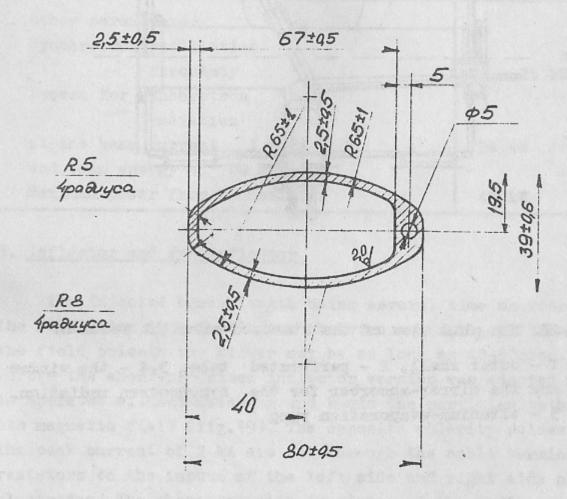


Fig. 16. View and cross section of the aluminium vacuum chamber.

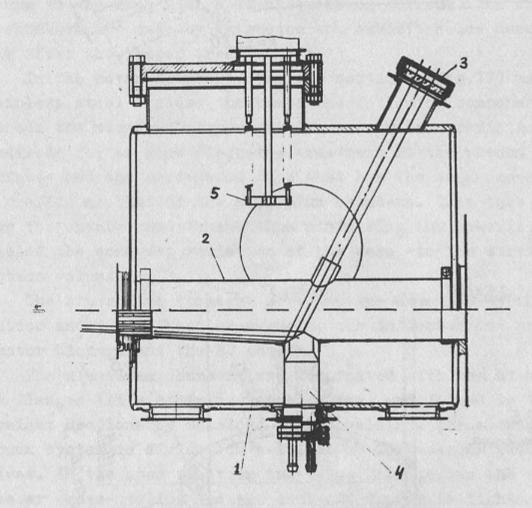


Fig. 17. The plan view of the standard straight section.

1 - outer shell, 2 - perforated tube; 3,4 - the window and the mirror-absorber for the synchrotron radiation,

5 - titanium-evaporation pump

stainless steel outer shell 2. The operation frequency tuning in the cavity is effected by flexing of the side copper disks 3. The higher modes tuning mechanics 7 is also incorporated in the design.

Table 4 Parameters of the RF system

1.	Cavity parameters:		1
	Operating frequency	f	26.827 MHz
	Characteristic impetance		25 Ohms
	Quality factor	Q	6500
	Peak voltage	V	50 kV
	Dissipated power	P	7.8 kW
	Frauency tuning range	af	+2%
	Outer diameter	Ø	850 mm
	Length between flanges		570 mm
	Accelerating gap size	d	16 mm
2.	Other parameters:		n That The property
	Synchrotron oscillation		e man 170 out toward
	frequency		12 + 25 kHz
	Losses for synchrotron		
	radiation		The Section
	at the beam current I = 2A		34 kW
	11		
	and beam energy of 700 MeV		

5. Inflector and Pre-inflector

The injected bunch length being several time shorter than the revolution time To=43nsec, the rise and fall-off times of the field pulsein the kicker may be as long as 40-50nsec. Therefore the short-circuited inflector version was adopted which is operated without matching and bends the particles paths by its magnetic field (fig.19). The opposite polarity pulses with the peak current of 2 kA are fed through the cable terminating resistors to the inputs of the left side and right side plate electrodes. The characteristic impedance of the inflector kicker is 88 Ohms while that of the generator is about 6 Ohms.

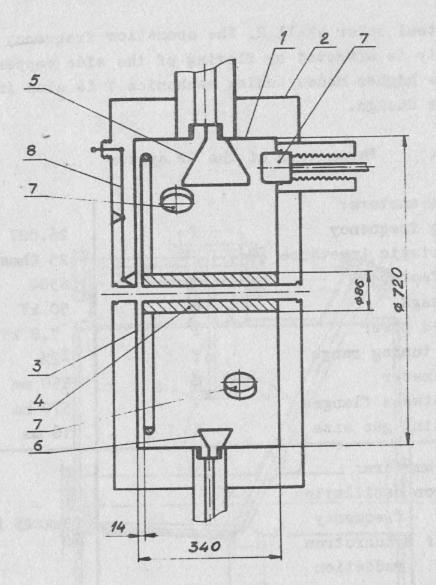


Fig. 18. The RF cavity axial cross section.

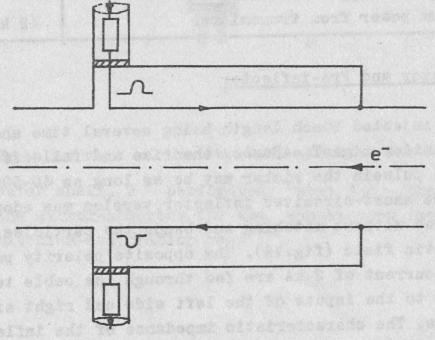


Fig. 19. The scheme of magnetic inflector.

The generator yields the artificial shaper line discharge pulses through the thyratron. The charging voltage of the line is 25 kV. The thyratron is connected to the kicker input by 8 cables of 50 Ohms wave impedance connected in parallel.

For escape of the synchrotron radiation the kicker plate is cut with slot 5 mm wide. There is a mechanic drive in the inflector straight section which provides for the plates grounding and mutual connection over total length after the accumulation cycle is finished thus forming a singly connected domain in the chamber cross-section.

The inflector and the pre-inflector straight sections are identical and will be operated both in beam injection and ejection.

IV. Cures of the Coherent Instabilities

The experience with the beams approaching the intensities of 10¹² on VEPP-3 shows that the beam emittances and energy spread are greater than those specified for the VLEPP project due to excitation of non-stationary collective oscillations which blow up the effective emittances and energy spread. For the ultra-relativistic beams the main cause of coherent excitations is the wakefield of the beam traversing the vacuum chamber discontinuities, injection-ejection kicker electrodes, RF cavities and other components which disturb the beam environment smoothness. The wakefields determine the intensity thresholds and growth rates and ultimately put the limit on the attainable intensity for the beams with specified parameters.

Apparently a realistic storage ring design should include these discontinuities of essential (e.g. RF cavities, injection-ejection kickers) and constructive (valves, belows, joints) nature, besides the beam diagnostic systems also have to break the vacuum pipe smoothness for SR ports, pick-up electrodes etc. The BEP ring is designed so as to minimize the beam coupling with the environmental structures to the reasonable limit.

In the vacuum chamber design the cross-section of the aluminium pipe in the bends and quadrupoles is continued in the 7 standard straight sections with perforated pipes (fig.17), the belows are covered from inside of the chamber, the flange

joints are supplied with contacting washers etc. Such an approach results in localizing the essential discontinuities in 5 non-standard straight sections. The inflector and pre-inflector assemblies provide for the kicker plates grounding along their full length after injection pulse. The step discontinuities in two septum magnet straight sections will be covered by a wire grid. The RF cavity of the second harmonic placed in the non-standard straight is seen by the beam as a small gap radial line.

The electrodynamical studies of the beam environment components are under way, the impedance bench measurements are beginning, the preliminary estimates for the instabilities seem to be optimistic. However the coupled-modes head-tail instability being favoured now by a low value of synchrotron tune

may force in the future another version of the accelerating RF with higher harmonic numbers and peak voltages.

Plans

In 1985 manufacturing of all components of BEP is planned to be finished and storage ring will be assembled. In the end of 1984 is planned to complete electrodynamical studies of the beam environment and magnetic field measurements.

On the basis of these measurements the needed improvements of magnetic and vacuum systems will be done.

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ЭЛЕКТРОН-ПОЗИТРОННЫЙ НАКОПИТЕЛЬ-ОХЛАДИТЕЛЬ БЭП

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